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Tether interaction with rub trees

The effect on tether tension when using trees to redirect live machine tethers. Submitted to the Journal of Biosystems Engineering 11/26/2019.

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170 degree change in angle. 2 year old stump. Test July 19, 2019





170 degree change in angle.2 year old stump. Test July19, 2019

Notice the shavings below the cable

10 repetitions of pulling about 10m each repletion.







Can easily have unintentional rub trees



A repetition = 10m pull with target tension of 15,000 lb

Very little difference in PercentDiff as the number of repetitions increased.



130 = Tree 1 and 30 degree deflection angle

Box plot:

- bottom and top of box are 25th and 75th percentiles
- Bar is the median
- Diamond is the mean
- Whiskers are the minimum and maximum

PercentDiff is the ratio of the pull side tension to the brake side tension as a percent.

What value to use in design?



Using force equilibrium on the differential element

$$\frac{dT}{d\theta} - \mu T = kR$$

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Here: k is the cutting coefficient, and μ is the friction coefficient

Applying an integrating factor and integrating with respect to $\boldsymbol{\theta}$

$$T_1 = \frac{kR}{\mu} \left(e^{\mu\theta_T} - 1 \right) + T_o e^{\mu\theta_T}$$

Rewriting to more clearly show the contribution of the cutting deformation and the friction forces.



Estimates of across the grain cutting and friction forces given $\mu = 0.087$, k = 13.4, and $T_o = 60kN$.

R	$ heta_T$	Cut Force (kN)	Friction force (kN)	Cut force (kN)	Cut force (kN)
(m)	(Radians)	1st term Eq(15)	2nd term Eq(15)	Eq(16) Ub=22000	Eq(16) Ub=12500
0.30	0.52	2.2	2.8	8.0	2.2
0.45	0.52	3.2	2.8	11.9	3.3
0.60	0.52	4.3	2.8	15.9	4.4
0.30	1.05	4.4	5.7	15.9	4.4
0.45	1.05	6.6	5.7	23.9	6.6
0.60	1.05	8.8	5.7	31.8	8.8
0.30	1.57	6.8	8.8	23.9	6.6
0.45	1.57	10.1	8.8	35.8	9.9
0.60	1.57	13.5	8.8	47.8	13.2

Summary

- Mechanical process is different from Coulomb Friction
- Tether quickly cuts a groove shaped to its own surface.
- Percent difference in tension does not change greatly with the distanced pulled.
- A model including a cutting force has been developed and can be calibrated to agree with similar models used in grinding.
- For management of tethers the maximum percent difference may be the important metric.
- For all trees and deflection angles considered, an upper range for percent difference could be 30%.

Continuous bridle multi-stump anchors

Design of continuous bridle multiple-stump anchors. 2019. International Journal of Forest Engineering. <u>https://doi.org/10.1080/14942119.2020.1685833</u>

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Table 1, Field tension measurements and comparison to model result.

Case 1, pull perpendicular to x with modest spread	Measured Ts (N)	Measured T (N)	Modeled T (N)
	17638	2953	3257
Case 2, pull in lead with x			
	33501	5484	6161
Case 3, pull perpendicular to x with wide spread			
	27340	6877	6523



Case 1, pull			
perpendicular to x			
with modest			
spread	x1ª	y1	z1
p ₁	0.00	0.00	0.00
P ₂	4.32	1.70	0.52
p ₃	8.71	0.00	0.00
p ₄	4.58	10.73	0.00
p ₅	4.15	5.57	0.11
Case 2, pull in lead			
with x	x2	y2	z2
p ₁	0.00	0.00	0.00
P ₂	5.07	1.59	0.56
p ₃	9.38	0.00	0.00
p ₄	-11.93	13.08	0.00
p ₅	-1.91	4.33	0.36
Case 3, pull			
perpendicular to x			
with wide spread	х3	уЗ	z3
p ₁	0.00	0.00	0.00
P ₂	1.39	-5.15	0.58
p ₃	10.92	0.00	0.00
p ₄	4.81	18.86	0.00
			-



$$L = \frac{Lpercent}{100\%} * 2\sum_{1}^{3} |\mathbf{p}_{k} - \mathbf{p}_{4}|$$

Two cases for the anchor stumps were selected to examine the effect of *Lpercent* on *T*. Case 4: $\mathbf{p}_1 = (0,0,0)$, $\mathbf{p}_2 = (5,0,0)$, $\mathbf{p}_3 = (10,0,0)$, $\mathbf{p}_4 = (5,15,10)$ Case 5, $\mathbf{p}_1 = (0,0,0)$, $\mathbf{p}_2 = (5,5,-5)$, $\mathbf{p}_3 = (10,0,0)$, $\mathbf{p}_4 = (5,15,10)$,



Bridle tension (*T*) given varying positions for \mathbf{p}_2 .

The skyline tension is 1000N and Lpercent = 50%.

For $\mathbf{p}_2 = (5,0,0)$ the location of $\mathbf{p}_5 = (5,6.9,4.6)$.

Summary

- Trilateration effective for stump location
- Swarm solution functional for equilibrium solution
- Assumption of frictionless pulleys valid when using blocks with bearings
- Spread of the outside stumps is the determining factor for bridle tension
- Bridle length given anchor and tree block locations is preferably greater than 50%
- More design and testing is required for the nylon bobbins.